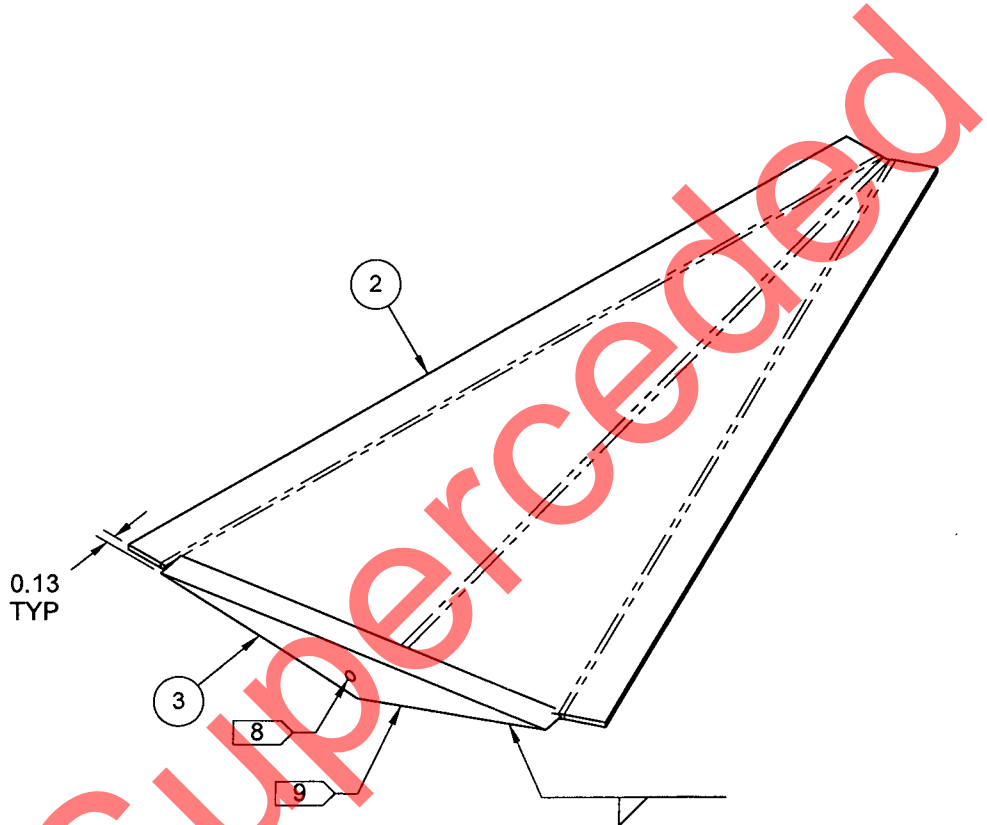


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4125-041	FWD SUMP ASSEMBLY
2	1	D4125-1	SUMP
3	1	D4125-3	END

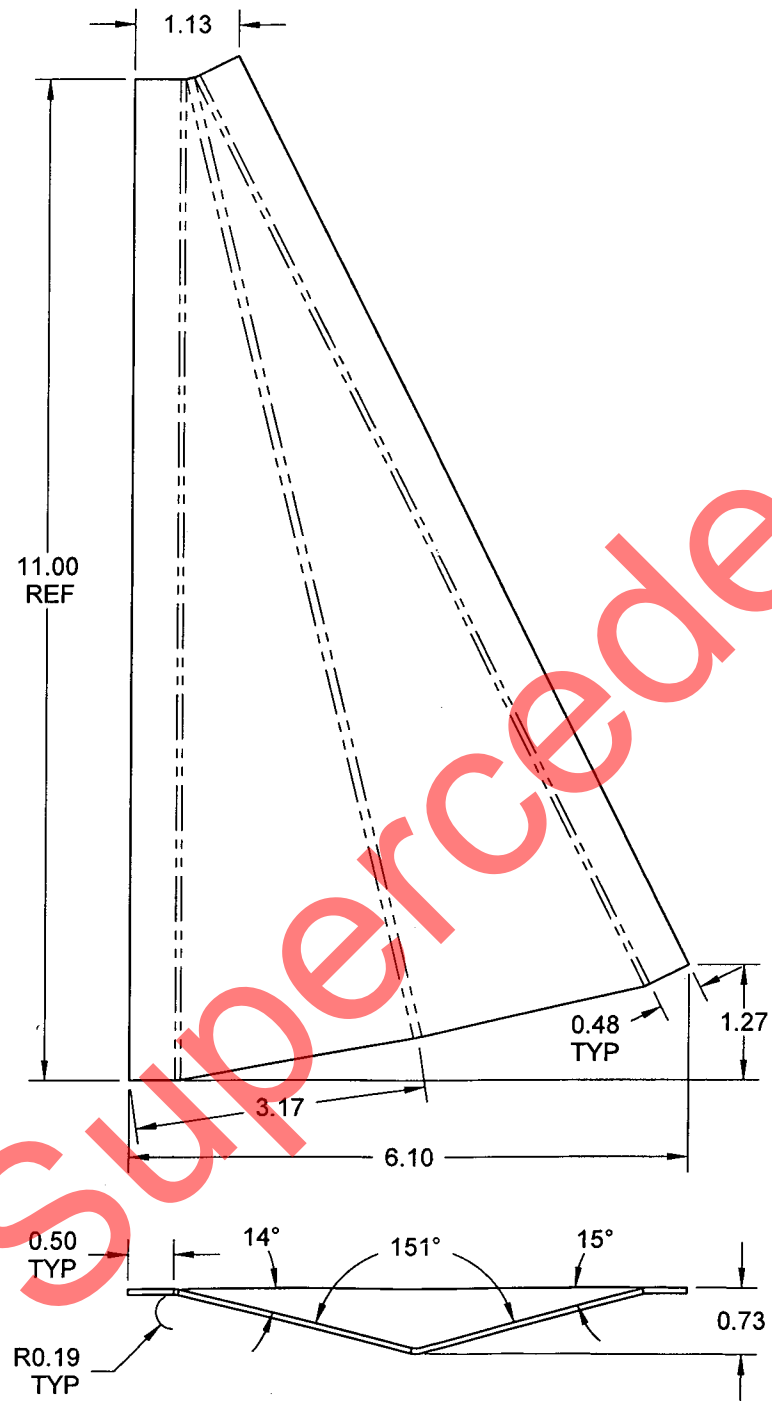


D4125-041 FWD SUMP ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.31 lbs
 - 8) OPEN HOLE WITH 'R' DRILL AND TAP WITH 1/8 NPT AFTER WELDING
 - 9) D4125-3 MAY BE TRIMMED TO FIT AS REQUIRED

SUPERCEDED BY
11/11/16 [Signature]
RELEASED
2011-11-16 [Signature]

A	NEW ISSUE	[Signature]	10.07.26
REV.	DESCRIPTION	BY	DATE
DESIGN	[Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	[Signature]		
CHECKED	[Signature]	DRAWING NO.	REV. A
MFG. APPR.	[Signature]	D4125	SHEET 1 OF 4
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	SUMP	NTS
DATE	10.07.26	COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



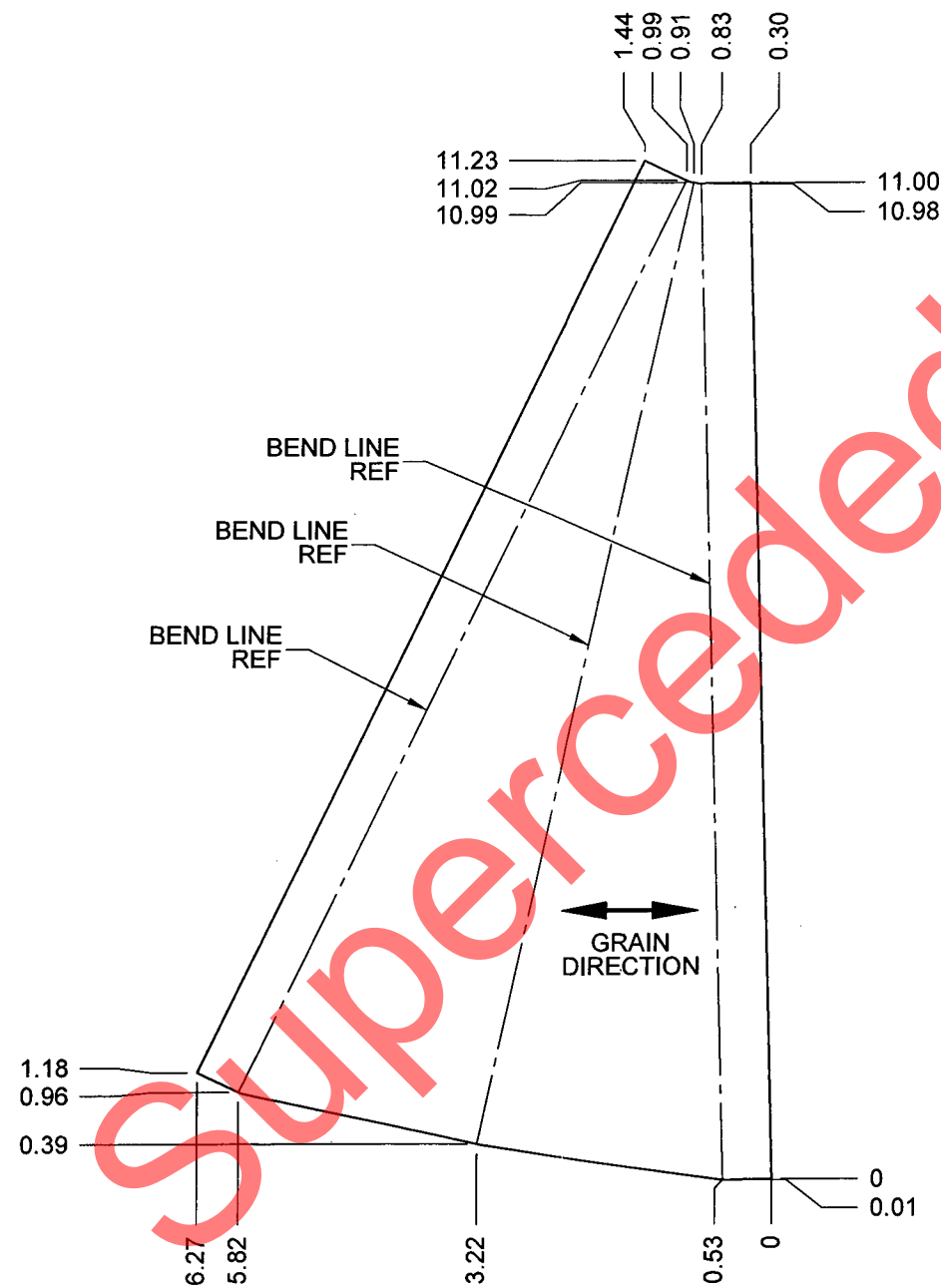
D4125-1 SUMP

NOTES:

- 1) MATERIAL: MADE FROM D4125-1F
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.25 lbs

RELEASED
2011-11-16
JMD

DESIGN	AS	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	CD	DRAWING NO.	REV. A
MFG. APPR.	EE	D4125	SHEET 2 OF 4
APPROVED	MD	TITLE	SCALE
DE APPR.	TH	SUMP	NTS
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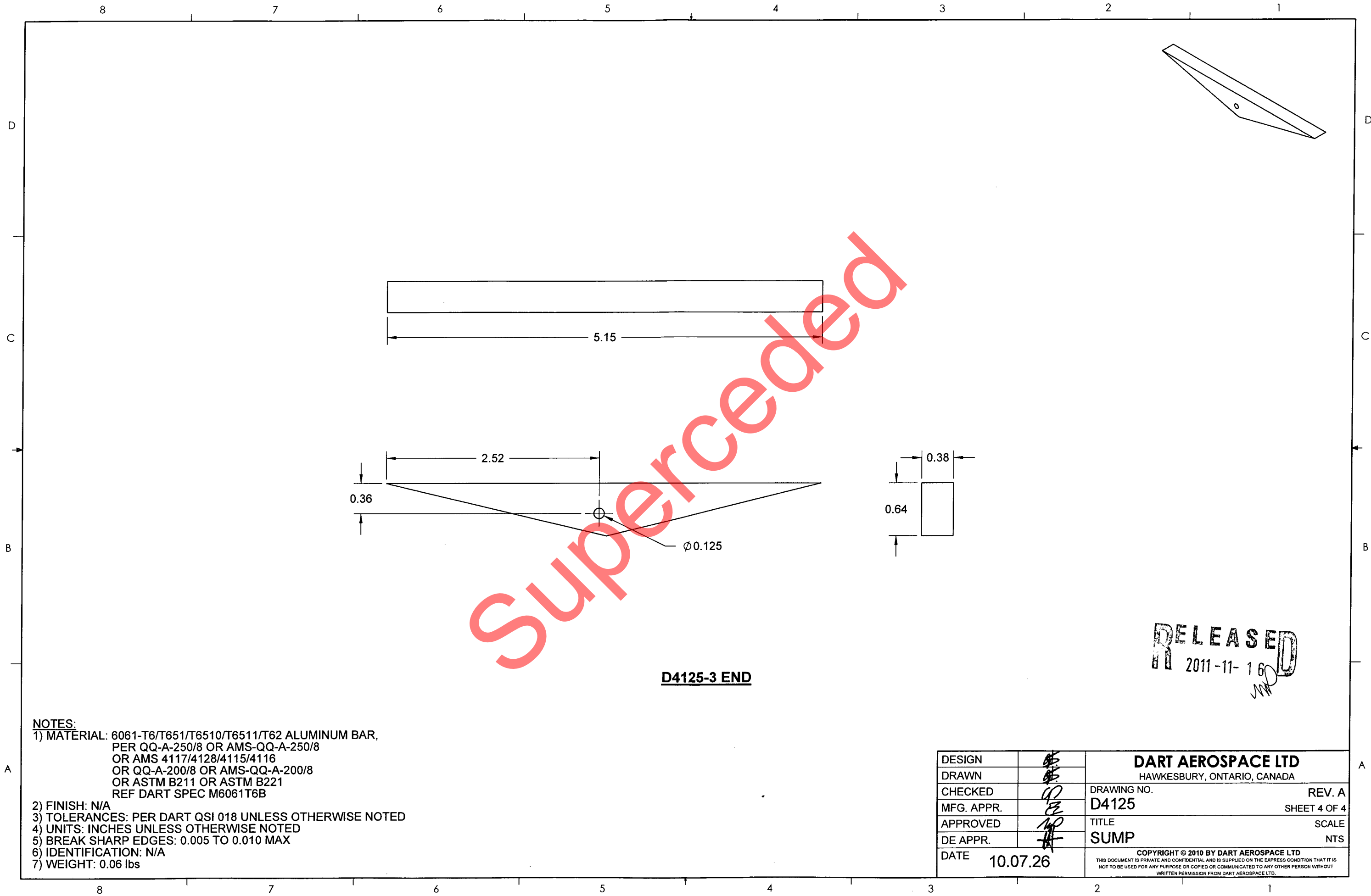
D4125-1F

RELEASED
2011-11-16
ND

NOTES:







- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.25 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4125	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SUMP	NTS
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NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR,
PER QQ-A-250/8 OR AMS-QQ-A-250/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.06 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4125	SHEET 4 OF 4
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